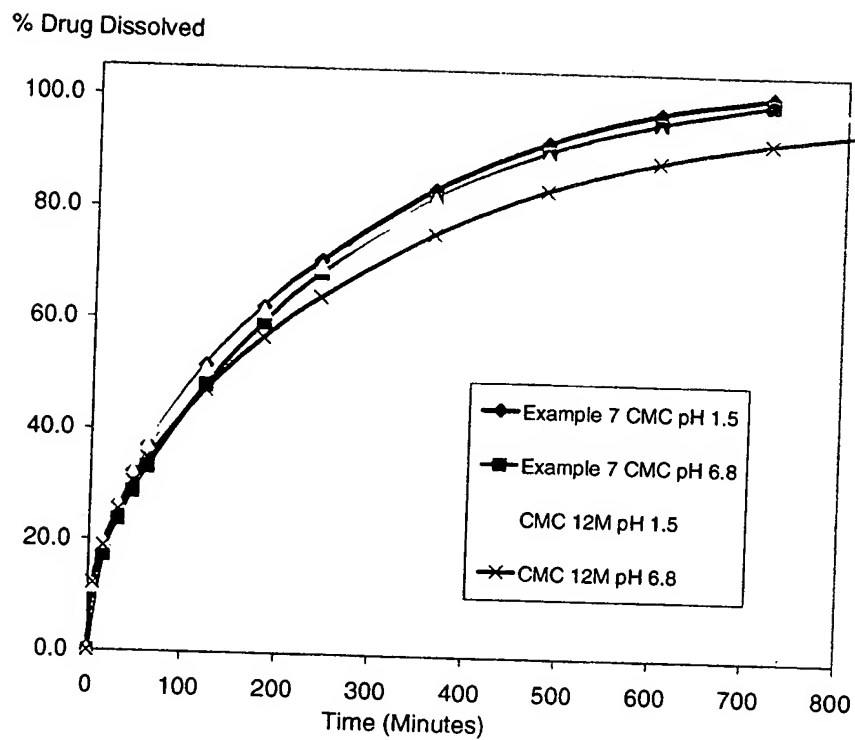


Theophylline/ HEC tablets containing CMC Example 7 or CMC 12M8PH at pH 1.5 or 6.8

Figure 7



Release Kinetics for Phenylpropanolamine/ HPC formulations containing Example 8 7 CMC or CMC 12M8 PH at pH 1.5 and 6.8.

Figure 6

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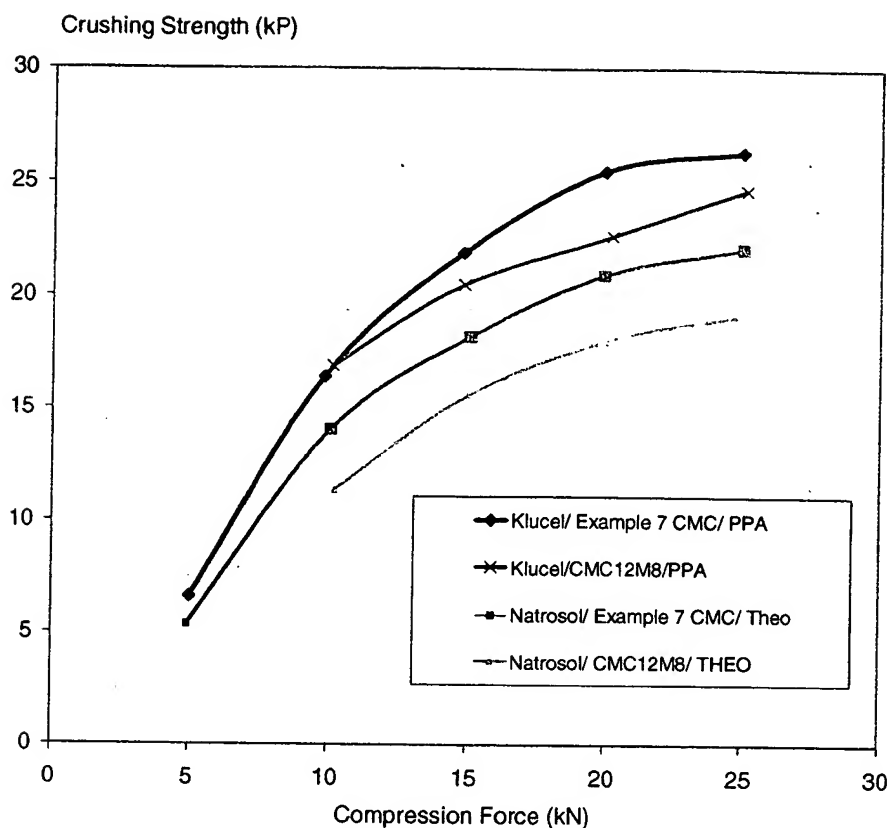


Figure 5

Compactibility chart for formulations containing a) phenylpropanolamine, HPC and CMC 12M8 or CMC Example 7 or b) theophylline, HEC and CMC 12M8 or CMC Example 7.

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Toothpaste Structure Over Time

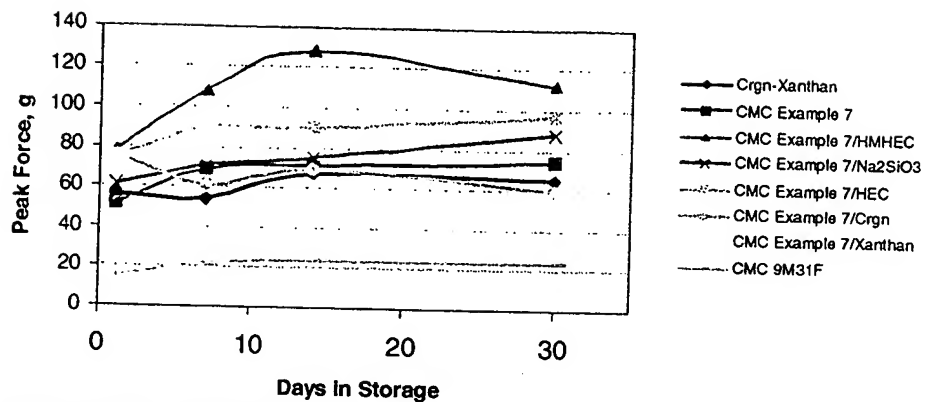


Figure 3

Toothpaste Structure Over Time Normalized

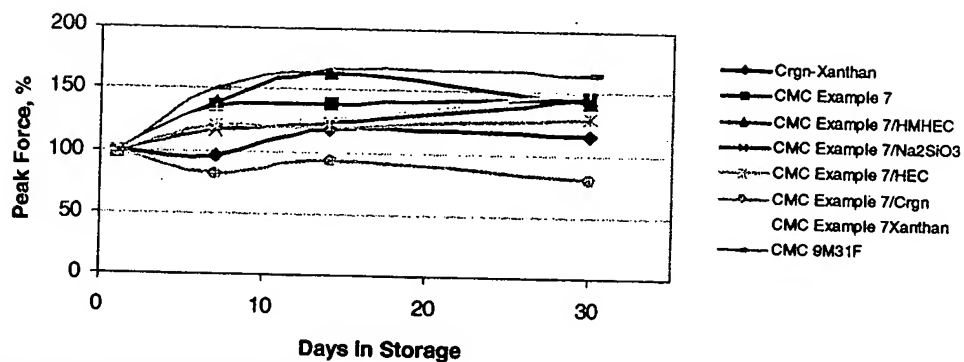


Figure 4

Toothpaste Viscosity Over Time

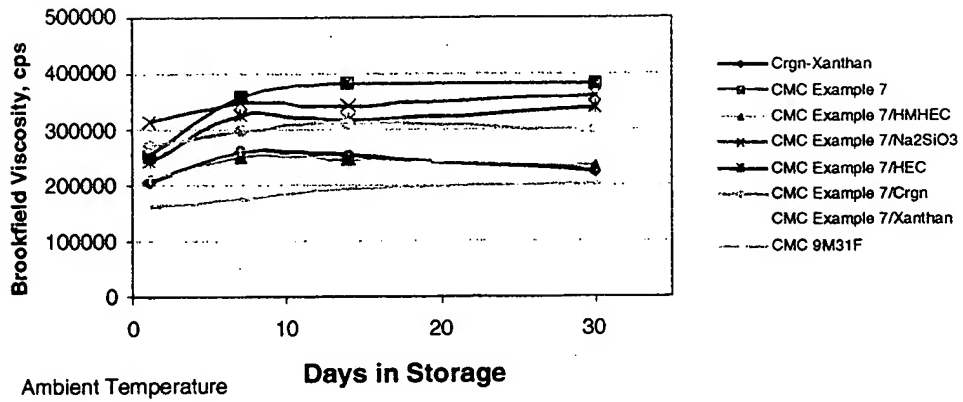


Figure 1

Toothpaste Viscosity Over Time Normalized

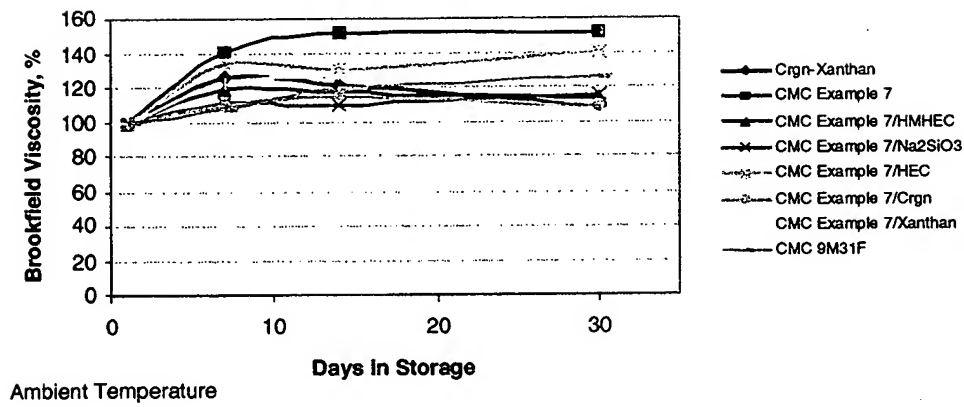


Figure 2

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